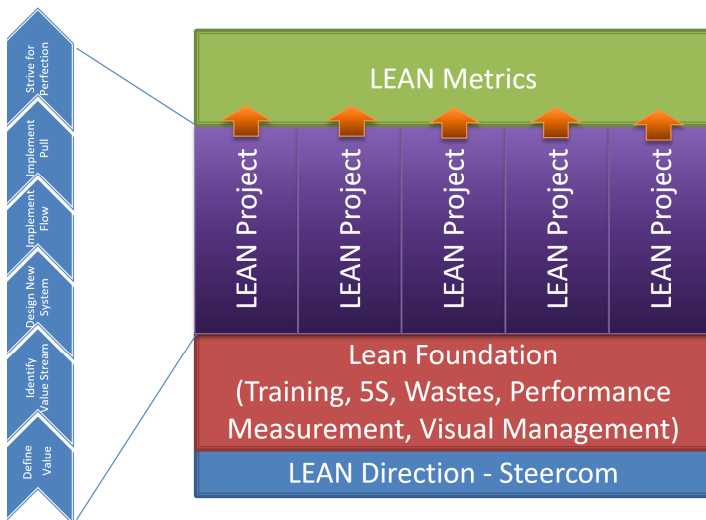


For the past 10 years, Dizani has been building a proud record of Improving businesses in the Manufacturing and Warehousing industry, by applying LEAN and the best available techniques to improve productivity. Efficiency gains of up to 40% have been achieved.

The secret weapon is a unique model that has been developed to ensure optimum knowledge transfer from consultant to customer. This is combined with cutting edge Performance Measurement Systems to track Performance Live and making it known to staff, so to motivate themselves rather than the traditional "Big Stick" approach.

"It is not so much WHAT you do, but HOW you do it that often determine the success of an intervention. Dizani found a way of making LEAN stick through their unique merger of LEAN techniques and practical application..."



The LEAN Model

LEAN is a method of optimizing flow within a business, to minimize throughput time from Input stage to Output by constantly identifying and eliminating waste within the process. Dizani's unique model ensures a sustainable solution through a layered approach.

Underpinning the solution, is a **Steering Committee**. This is the group of people giving direction to the intervention. Monthly meetings between Dizani and key decision makers in the organization will provide meaningful direction and an opportunity to review results in order to plan the road ahead.

The next layer is to entrench the **LEAN foundation**. Practical, SETA accredited **TRAINING** is provided on the LEAN methodology. **5S**, a housekeeping system, focusing on discipline within the workplace is implemented. The business is exposed to the different types of **WASTE** and taught how to identify and eliminate this. Teams are set up and meetings implemented to enable problem solving at the level where the problem occurs. **VISUAL MANAGEMENT** facilities are implemented to make performances known and enable teams to track and improve their own results. **PERFORMANCE MEASUREMENT** is Implemented to track performances live. This could be done through Dizani's On-Line Performance Measurement System, PER4MA. This software enables live displays, and automated reporting and graphs to ease the process of Performance Measurement.

Line 1 - Gamma Normal Day Shift				OE: 100.62%	
Name	Efficiency	Last Date	Performance to Target	Target	Actual
A03 Norah	152%		319	100	201
B09 Thulisiwe	120%		252	42	268
A06 Happy	116%		245	35	275
A01 Mbali	105%		220	1	300
B08 Khululiwe	101%		212		308
A05 - Pricilla	97%		204		310
B010 Sindisiwe	94%		197		310
ZandileN	79%		166	44	310
B012 Bongekile	41%		86	124	310

Live Display from PER4MA depicting Real-Time Performance

Once a Strong LEAN foundation is in place, **The LEAN Project Process** is followed in order to make improvements to the business. Each project goes through a structured process of: *Define Value, Identify the Value Stream, Design the New System, Implement Flow, Implement Pull and Strive for Perfection*. This again is a proven Methodology ensuring Sustainability. Each individual project varies in size, complexity and savings potential, but it is the multitude of these projects that brings about substantial bottom line savings to the customer.

Finally, all savings generated through these Projects feed into the **LEAN Metrics**—A Project Measurement tool which totals the savings across each individual project. Through our inclusive process of getting people within the business to run projects, Teams are given recognition for their projects and savings achieved. Dizani aims for a minimum of 400% return on investment.